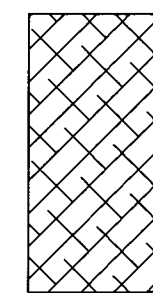
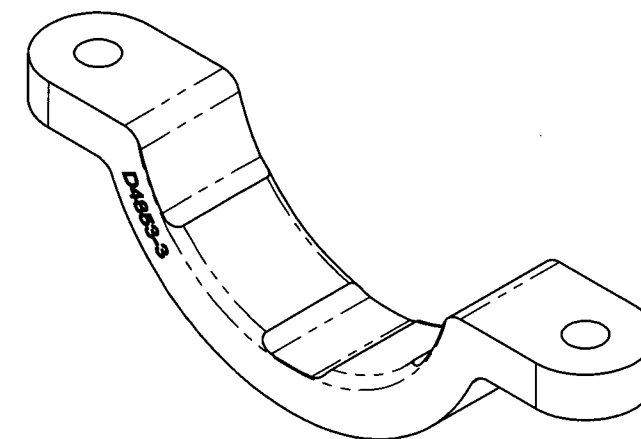
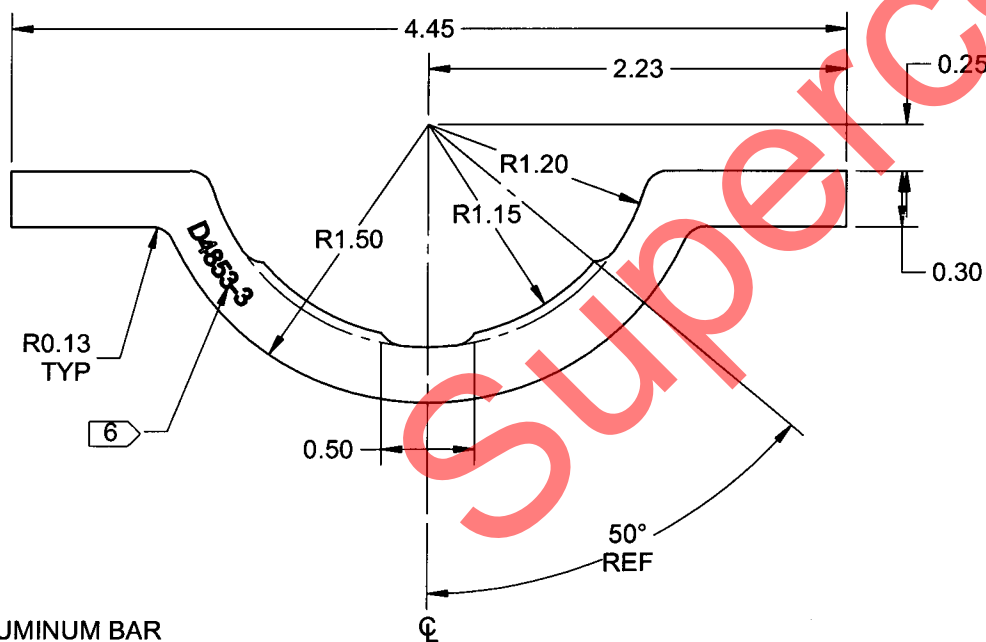
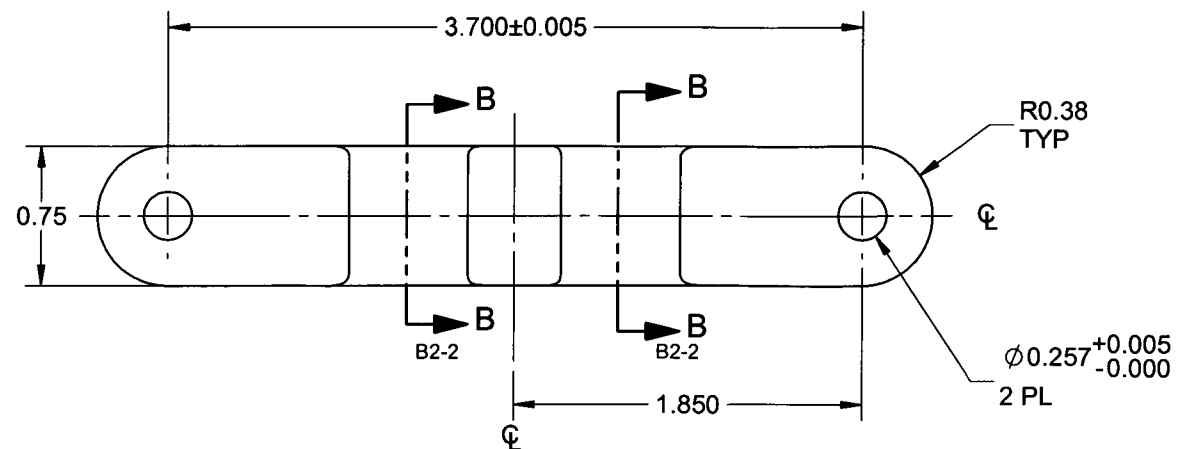


RELEASED
2013-07-16
ME

- NOTES:**
- 1) MATERIAL: MAKE FROM D2423 LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT: 0.12 lbs
 - 8) MACHINE TO SIZE
 - 9) REPLACES GENEVA P/N G13013-1

D4853-1 TOP BRACKET

A	NEW ISSUE	BY	13.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>OS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>OS</i>		
CHECKED	<i>DC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>ST</i>	D4853	SHEET 1 OF 4
APPROVED	<i>ST</i>	TITLE	SCALE
DE APPR.	<i>ST</i>	TOP BRACKET	NTS
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SECTION B-B
SCALE 2X
D6-2

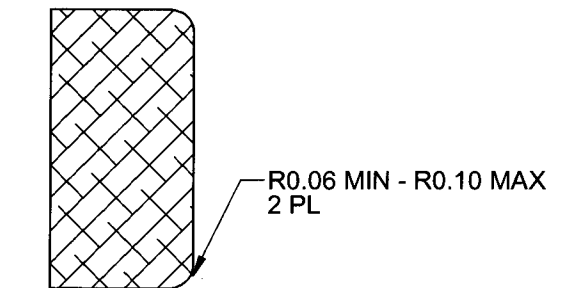
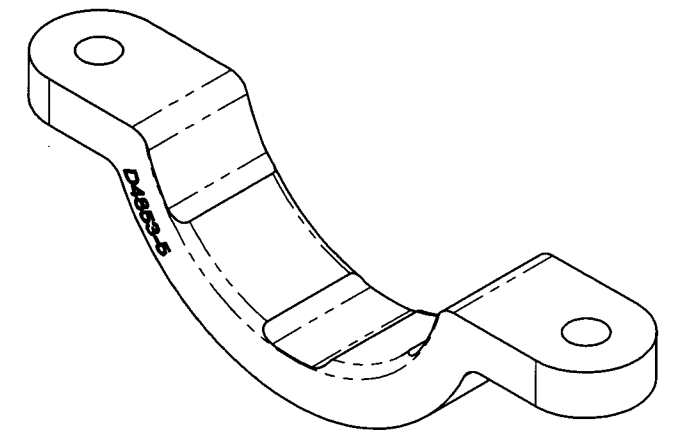
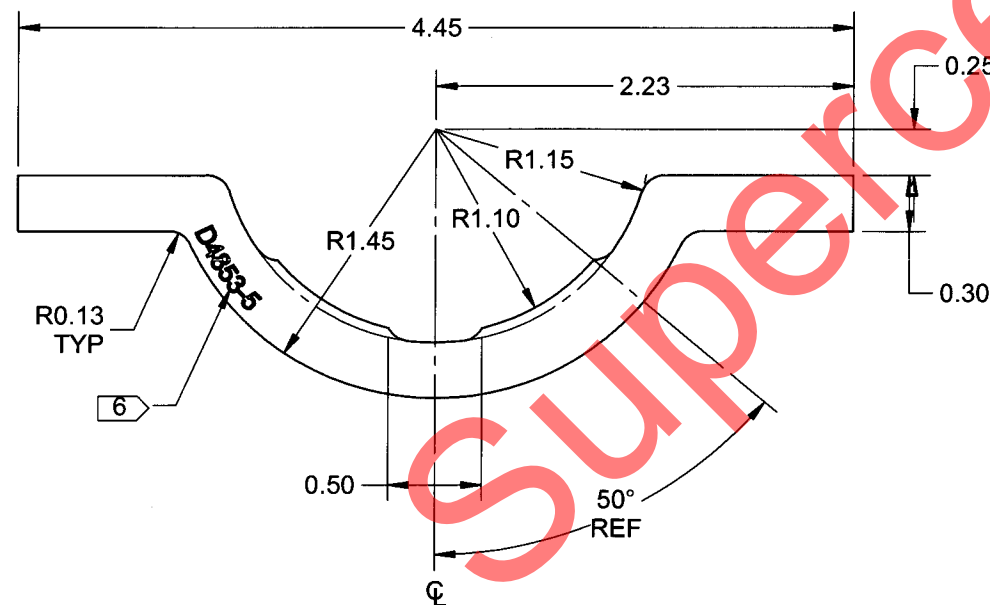
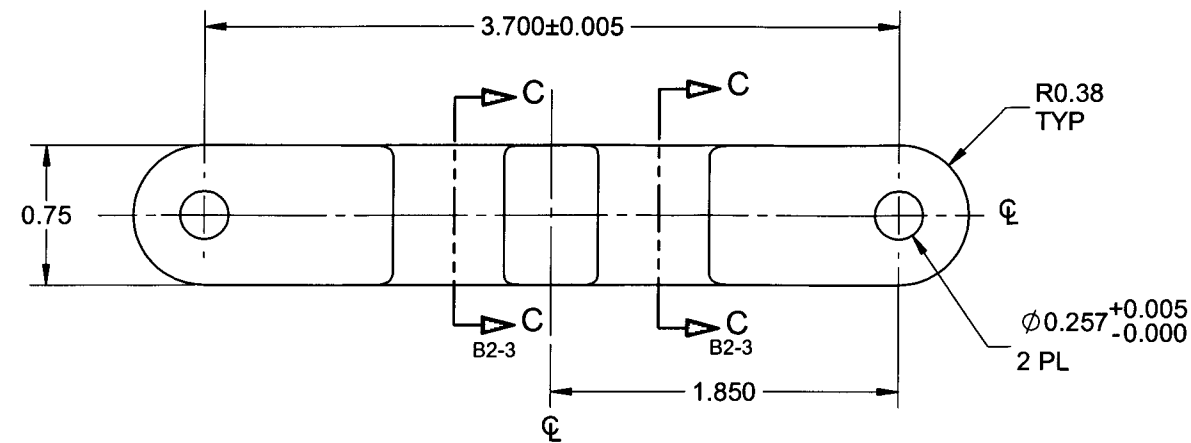
RELEASED
2013-07-16

D4853-3 TOP BRACKET

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.12 lbs
- 8) REPLACES GENEVA P/N G13013-5

DESIGN	OS	DART AEROSPACE LTD	
DRAWN	OS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	21	D4853	SHEET 2 OF 4
APPROVED	AS	TITLE	SCALE
DE APPR.	SH	TOP BRACKET	NTS
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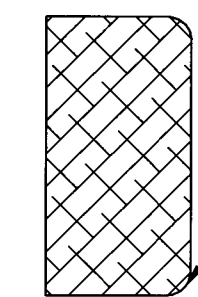
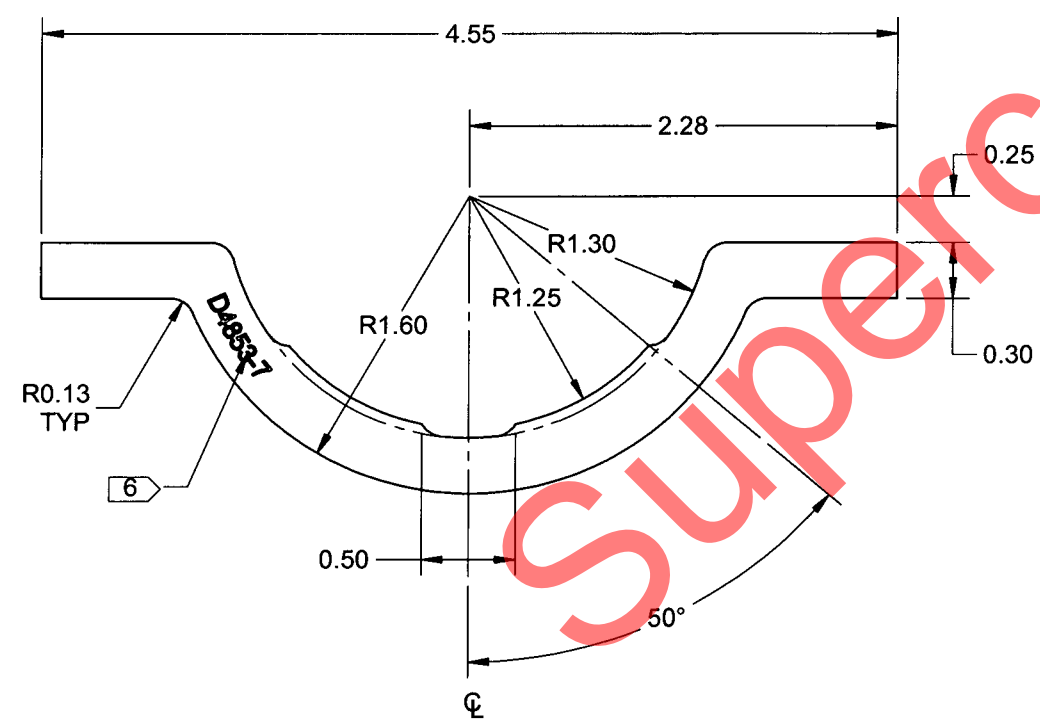
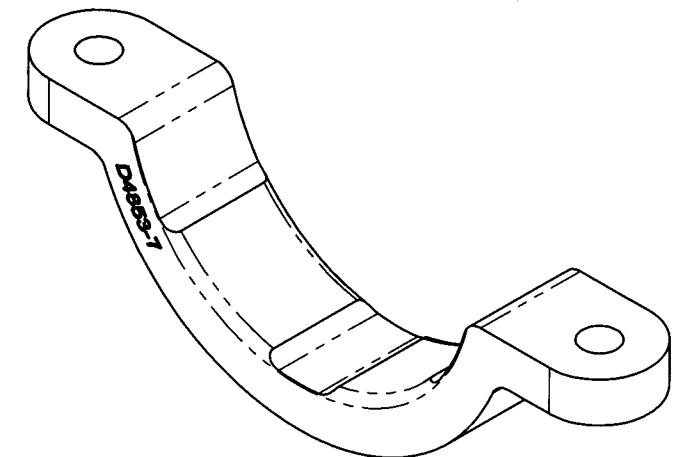
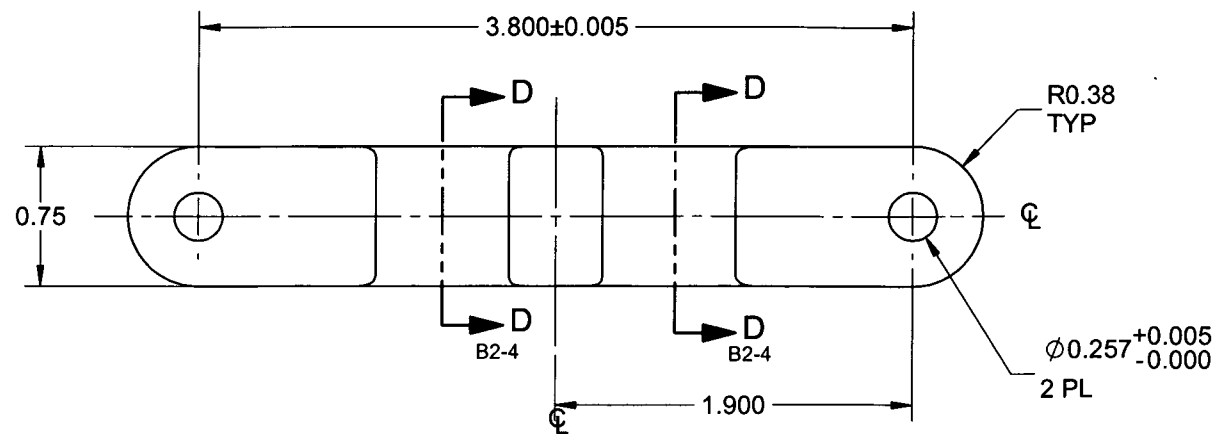


- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT: 0.11 lbs
 - 8) REPLACES GENEVA P/N G13013-7

D4853-5 TOP BRACKET

DESIGN	OS	DART AEROSPACE LTD	
DRAWN	OS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	AI	D4853	SHEET 3 OF 4
APPROVED	AS	TITLE	SCALE
DE APPR.	TH	TOP BRACKET	NTS
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2013-07-16



SECTION D-D
SCALE 2X
D6-4

RELEASED
2013-07-16

D4853-7 TOP BRACKET

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.12 lbs
 - 8) REPLACES GENEVA P/N G13013-9

DESIGN	OS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	OS		
CHECKED	PC	DRAWING NO.	REV. A
MFG. APPR.	9/1	D4853	SHEET 4 OF 4
APPROVED	9/1	TITLE	SCALE
DE APPR.	9/1	TOP BRACKET	NTS
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